

WHAT IS CLAIMED IS:

1. A process for preparing a coating which comprises
 - a) applying to a porous and/or absorbent substrate a liquid coating composition comprising at least one component having (meth)acryloyl groups and a dynamic viscosity of less than 2000 mPa.s and 0.1 to 10 wt.%, based on the non-volatile content of the coating composition, of an additive comprising a member selected from the group consisting of polyamides, oligomeric fatty acid amides and polymeric fatty acid amides and
 - b) polymerizing the composition with radiation.
2. The process of Claim 1 wherein the substrate is paper.
- 15 3. The process of Claim 1 wherein the substrate is cardboard.
4. The process of Claim 1 wherein the substrate is cloth.
5. The process of Claim 1 wherein the substrate is wood.
- 20 6. The process of Claim 1 wherein the substrate is a wooden material.
7. The process of Claim 1 wherein the substrate is fiberboard.
- 25 8. The process of Claim 1 wherein the substrate is a ceramic substrate.
9. The process of Claim 1 wherein the substrate is a mineral substrate.
- 30 10. The process of Claim 1 wherein the substrate is a porous plastic.

11. A liquid coating composition comprising at least one component having (meth)acryloyl groups and a dynamic viscosity of less than 2000 mPa.s and 0.1 to 10 wt.%, based on the non-volatile content of the coating composition, of an additive comprising a member selected from the group consisting of polyamides, oligomeric fatty acid amides and polymeric fatty acid amides.
12. A coated substrate prepared by a process which comprises
 - a) applying to a porous and/or absorbent substrate a liquid coating composition comprising at least one component having (meth)acryloyl groups and a dynamic viscosity of less than 2000 mPa.s and 0.1 to 10 wt.%, based on the non-volatile content of the coating composition, of an additive comprising a member selected from the group consisting of polyamides, oligomeric fatty acid amides and polymeric fatty acid amides and
 - b) polymerizing the composition with radiation.
13. The coated substrate of Claim 12 wherein the substrate is paper.
- 20 14. The coated substrate of Claim 12 wherein the substrate is cardboard.
15. The coated substrate of Claim 12 wherein the substrate is cloth.
- 25 16. The coated substrate of Claim 12 wherein the substrate is wood.
17. The coated substrate of Claim 12 wherein the substrate is a wooden material.
- 30 18. The coated substrate of Claim 12 wherein the substrate is fiberboard.

19. The coated substrate of Claim 12 wherein the substrate is a ceramic substrate.
20. The coated substrate of Claim 12 wherein the substrate is a mineral substrate.
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21. The coated substrate of Claim 12 wherein the substrate is a porous plastic.